



PRODUCT DESCRIPTION

DRYDENE HONEX™ GP is light-duty, general purpose honing and grinding oil designed for use on both ferrous and non-ferrous metals. Its chlorine and sulfur-free formula make it ideal for aluminum and yellow metal applications and helps reduce environmental impact and disposal costs

PRODUCT APPLICATION

DRYDENE HONEX GP may be used for variety of metalworking processes across many metal types including:

- Honing and finishing of cast iron, steels and aluminum
- Cylindrical, bore and creep feed grinding
- Drilling of aluminum alloys and yellow metals
- General machining of yellow metals

Drydene Honex GP should be used as received and not cut with water, solvents or any other fluids.

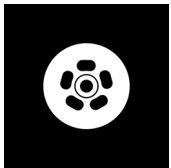
FEATURES AND BENEFITS

DRYDENE HONEX GP is an ideal choice for operators engaged in light-duty honing and grinding processes that involve both alloys and yellow metals:

- Low viscosity improves flushing and helps keep honing stones clean and prevents buildup of fine swarf
- Excellent wetting properties delivers high surface finishes
- Chlorine-free/sulfur-free formula helps reduce disposal costs and environmental impact
- Low mist and mild odor for enhanced operator safety
- High oxidation resistance and filtering compatibility help extend fluid life



TYPICAL TECHNICAL PROPERTIES



PROPERTY	TEST METHOD	HONEX GP
Color	Visual	Amber
Appearance	Visual	Liquid
Odor	Physical	Mild
Viscosity @ 40°C, cSt	ASTM D445	6
Specific Gravity @ 60°F	ASTM D891	0.85
Density, lbs/gal	Physical	7.29
Flash Point, °F	ASTM D97	284 min
Chlorine		none
Sulfur		none

This product is not expected to have any adverse health implications when used for its intended purposes. Always wear protective gloves when handling used oil and dispose of properly. Avoid contact with skin and wash immediately with soap and water should any contact occur. Always follow manufacturers recommendations for fluid viscosity and service category. RelaDyne assumes no responsibility for product misuse or improper application. For a copy of this product's Safety Data Sheet (SDS), visit www.DRYDENE.com Rev (0422-01)