



PRODUCT DATA SHEET

DRYDENE VANFORM™ S

SOLVENT-BASED VANISHING OIL



PRODUCT DESCRIPTION

DRYDENE VANFORM™ S is a solvent-based vanishing fluid intended for use in light gauge drawing, stamping blanking and end sheet production. It its rapid evaporation performs well on copper, steel and aluminum and will not stain bare metal or painted surfaces.

PRODUCT APPLICATION

DRYDENE VANFORM S is a versatile fluid that can be used for both drawing and stamping operations where non-staining surface films are desired:

- Ideal for fin stamping and end sheet production where coils or surfaces are not cleaned prior to coating or painting
- May be applied by painting, spraying, dipping, brushing, rolling or flooding
- Product should be tested ahead of final painting/coating to ensure surface compatibility

Vanform S should not be mixed with water, solvents or other fluids. It is designed to be applied as received.

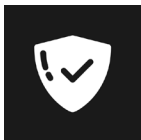
FEATURES AND BENEFITS

DRYDENE VANFORM S is formulated to provide rapid drying and clean evaporation on metal surfaces:

- Compatible with most painting and brazing operations
- Leaves no stain/residue behind on machinery or die surfaces
- Non-gumming formula
- Disperses quickly and evenly across treated surfaces



TYPICAL TECHNICAL PROPERTIES



PROPERTY	TEST METHOD	VANFORM S
Color	Visual	Pale yellow
Appearance	Visual	Clear liquid
Odor	Physical	Mild
Viscosity @ 40°C, cSt	ASTM D445	2.5
Specific Gravity @ 60°F	ASTM D891	0.77
Density, lbs/gal	Physical	6.38
Flash Point, °F	ASTM D97	142

This product is not expected to have any adverse health implications when used for its intended purposes. Always wear protective gloves when handling used oil and dispose of properly. Avoid contact with skin and wash immediately with soap and water should any contact occur. Always follow manufacturers recommendations for fluid viscosity and service category. RelaDyne assumes no responsibility for product misuse or improper application. For a copy of this product's Safety Data Sheet (SDS), visit www.DRYDENE.com Rev (0422-01)



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