



PRODUCT DESCRIPTION

DRYDENE VERSOLCUT™ NC is a premium grade, medium to heavy duty machining and grinding coolant that can be used on a variety of ferrous and non-ferrous metals including stainless steel and aluminum. Versolcut NC delivers exceptional cooling and wetting properties and is an ideal choice where the use of chlorine or DCHA is prohibited.

PRODUCT APPLICATION

DRYDENE VERSOLCUT NC is designed with versatility in mind, both high speed and high pressure machine processes and varying metal types (except magnesium):

- General machining
- CNC milling
- Grinding
- Tapping
- Drilling
- Sawing

Recommended use dilution with water is 5 - 10 % for typical applications noted above.

FEATURES AND BENEFITS

DRYDENE VERSOLCUT NC is formulated to ensure long fluid and sump life without the need for tankside additives:

- Inherent protection against fluid and emulsion bio-degradation
- Highly stable emulsion
- Chlorine and DCHA-free formula
- Durable corrosion protection of most common metals
- Low odor, operator friendly
- Hard water stability
- Does not require the use of tankside additives



TYPICAL TECHNICAL PROPERTIES

PROPERTY	TEST METHOD	VERSOLCUT NC
Color	Visual	Amber
Appearance	Visual	Clear, liquid
Odor	Physical	Mild
Specific Gravity @ 60°F	ASTM D891	0.995
Density, lbs/gal	Physical	8.25
Pour Point, °F	ASTM D97	32
Chlorine	-	None
Refractometer @ 5%	Refractometer	3.3
Refractometer @ 10%	Refractometer	6.6

This product is not expected to have any adverse health implications when used for its intended purposes. Always wear protective gloves when handling used oil and dispose of properly. Avoid contact with skin and wash immediately with soap and water should any contact occur. Always follow manufacturers recommendations for fluid viscosity and service category. RelaDyne assumes no responsibility for product misuse or improper application. For a copy of this product's Safety Data Sheet (SDS), visit www.DRYDENE.com Rev (0422-01)