

DRYDENE VERSOLCUT™ X2 PLUS

SEMI-SYNTHETIC METALWORKING FLUID



PRODUCT DESCRIPTION

DRYDENE VERSOLCUT™ X2 PLUS is a semi-synthetic, multi-purpose machining and grinding coolant designed to provide superior metal cooling, wetting and surface finish. It is fortified with chlorine EP additives which may be used on both ferrous and non-ferrous metal. The **X2 Plus** formula is biostable and delivers long tool life.

PRODUCT APPLICATION

DRYDENE VERSOLCUT X2 PLUS is fortified with extreme pressure additives that delivers superior metal cooling in a variety of applications:

- Grinding
- CNC milling
- Drilling
- Turning
- Roll tapping

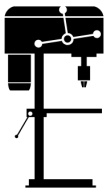
FEATURES AND BENEFITS

DRYDENE VERSOLCUT X2 PLUS combines premium base oils and durable extreme pressure additives which results in a versatile cutting and grinding fluid ideal for a variety machining operations:

- Fortified with chlorine to improve lubricity and extreme pressure performance
- Suitable for use on most ferrous and non-ferrous metals as well as roll tapping of aluminum alloys
- Exceptional wetting of worked surfaces during machining and grinding to produce superior surface finishes
- Helps reduce overall operating costs by providing extended fluid and machine tool life



TYPICAL TECHNICAL PROPERTIES



PROPERTY	TEST METHOD	VERSOLCUT X2 PLUS
Color	Visual	Amber
Appearance	Visual	Clear
Odor	Physical	Characteristic
Specific Gravity @ 60°F	ASTM D891	1.011
Density, lbs/gal	Physical	8.42
pH @ 10%	ASTM D1172	9.5
Refractometer, 5%	Refractometer	2.7
Refractometer, 10%	Refractometer	5.3
Chlorine	-	Present
Boron	-	Present

This product is not expected to have any adverse health implications when used for its intended purposes. Always wear protective gloves when handling used oil and dispose of properly. Avoid contact with skin and wash immediately with soap and water should any contact occur. Always follow manufacturers recommendations for fluid viscosity and service category. RelaDyne assumes no responsibility for product misuse or improper application. For a copy of this product's Safety Data Sheet (SDS), visit www.DRYDENE.com Rev (0422-01)