



## PRODUCT DESCRIPTION

**DRYDENE VERSOLSYN™ PLUS** is a medium-duty, boron-free synthetic coolant fortified with premium extreme pressure additives to provide exceptional machining, grinding and boring performance when working cast iron or steel alloys while keeping economical considerations in mind. Its excellent wetting and oil rejecting properties deliver longer tool and sump life which can lower overall operating costs.

## PRODUCT APPLICATION

**DRYDENE VERSOLSYN PLUS** is recommended for light and medium-duty machining processes of cast iron and steel alloys in both single sump and central reservoir systems.

- Surface grinding
- Light and medium drilling and boring
- Milling and turning
- Broaching and sawing
- General machining

Versolsyn Plus is typically diluted with water at 5% - 8% depending on the application metal type.

## FEATURES AND BENEFITS

**DRYDENE VERSOLSYN PLUS** is an ideal choice when superior machining performance and economics are key factors when choosing a fluid:

- Highly effective at rejecting tramp oil
- Keeps tool surfaces clean by preventing the buildup of chips
- Low foaming, stable formula in both soft and hard water applications
- Extends sump life without the use of
- Chlorine free additive technology
- Protects against rust and corrosion

**VERSOLSYN PLUS** is formulated without the use of boron, formaldehydes, chlorine and nitrites which can be advantageous where statutory requirements may prohibit their use or introduction into waste or disposal chains.



## TYPICAL TECHNICAL PROPERTIES

	PROPERTY	TEST METHOD	VERSOLSYN PLUS
	Color	Physical	Amber
	Appearance	Physical	Clear
	Odor		Characteristic
	Specific Gravity @ 60°F	ASTM D891	1.04
	Density, lbs/gal	Physical	8.65
	pH @ 10%	ASTM D1172	9.0 - 9.9
	Refractometer, 10%	Refractometer	4.5
	Chlorine		none
	Boron		none

This product is not expected to have any adverse health implications when used for its intended purposes. Always wear protective gloves when handling used oil and dispose of properly. Avoid contact with skin and wash immediately with soap and water should any contact occur. Always follow manufacturers recommendations for fluid viscosity and service category. RelaDyne assumes no responsibility for product misuse or improper application. For a copy of this product's Safety Data Sheet (SDS), visit [www.DRYDENE.com](http://www.DRYDENE.com) Rev (0422-01)